



1801 Morgan Street
Rockford, IL 61102
Phone: (815) 968-9661
www.gcelectronics.com

SDS Number: 278

Revision Date: 02/27/2023

Supersedes Date: 07/09/2015

SAFETY DATA SHEET

Complies with OSHA Hazard Communication Standard 29 CFR 1910.1200

Product Name: SILVER PRINT II

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product Type: Resin Mixture
Product Name: **SILVER PRINT II**
Part Number(s): **22-023**

Emergency Contact: Chemtrec
Phone: (800) 424-9300

SECTION 2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3
Skin corrosion/irritation Category 2

H226 Flammable liquid and vapor
H315 Causes skin irritation

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H226 - Flammable liquid and vapor
H315 - Causes skin irritation

Precautionary statements (GHS US) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P264 - Wash hands, forearms and face thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use media other than water to extinguish.
P391 - Collect spillage.
P403+P235 - Store in a well-ventilated place. Keep cool.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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Product Name: SILVER PRINT II

SECTION 3. COMPOSITION / INFORMATION OF INGREDIENTS

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Silver	(CAS-No.) 7440-22-4	50 – 75
Xylene	(CAS-No.) 1330-20-7	10 – 30
Methoxy Propyl acetate	(CAS-No.) 108-65-6	10 – 30

Full text of hazard classes and H-statements : see section 16

SECTION 4. FIRST AID MEASURES

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or a doctor.
- First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Rinse mouth. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use a solid water stream as it may scatter and spread fire.

5.2. Specific hazards arising from the chemical

- Fire hazard : Flammable liquid and vapor.
- Hazardous decomposition products in case of fire : Toxic fumes may be released, Carbon oxides (CO, CO₂), methacrylates

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".



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SECTION 6. ACCIDENTAL RELEASE MEASURES (CONTINUED)

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

Silver (7440-22-4)		
ACGIH	Local name	Silver
ACGIH	ACGIH OEL TWA	0.1 mg/m ³ 0.1 mg/m ³
ACGIH	Remark (ACGIH)	TLV® Basis: Argyria
ACGIH	Regulatory reference	ACGIH 2022
OSHA	OSHA PEL (TWA) [1]	0.01 mg/m ³
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

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SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Xylene (1330-20-7)		
ACGIH	Local name	Xylene, mixed isomers (Dimethylbenzene)
ACGIH	ACGIH OEL TWA [ppm]	20 ppm
ACGIH	Remark (ACGIH)	TLV® Basis: URT & eye irr; hematologic eff; ototoxicity (for mixtures containing p-xylene); CNS impair. Notations: OTO (for mixtures containing p-xylene); A4 (Not classifiable as a Human Carcinogen); BEI
ACGIH	Regulatory reference	ACGIH 2022
OSHA	OSHA PEL (TWA) [1]	435 mg/m ³
OSHA	OSHA PEL (TWA) [2]	100 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Methoxy Propyl acetate (108-65-6)		
Not applicable		

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Silver
Odor	: Solvent
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available



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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (CONTINUED)

Boiling point	: > 146 °C
Flash point	: > 26 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 1.76 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

SECTION 10. STABILITY AND REACTIVITY

10.1. Reactivity

Flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Strong oxidizing agents. Moisture.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Refer to section 5.2 for hazardous decomposition products during combustion.



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SECTION 11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Silver (7440-22-4)

LD50 oral rat	> 2000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Powder, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Nanoform, Dermal, 15 day(s))
LC50 Inhalation - Rat	> 5.16 mg/l air (OECD 436: Acute inhalation toxicity-acute toxic class method, 4 h, Rat, Male / female, Experimental value, Powder, Inhalation (dust), 14 day(s))

Xylene (1330-20-7)

LD50 oral rat	> 4000 mg/kg body weight (Equivalent or similar to EU Method B.1, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	12126 mg/kg body weight Animal: rabbit, Animal sex: male
LC50 Inhalation - Rat	29.09 mg/l (Equivalent or similar to EU Method B.2, 4 h, Rat, Male, Experimental value, Inhalation (vapours), 14 day(s))
ATE US (dermal)	12126 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

Methoxy Propyl acetate (108-65-6)

LD50 oral rat	8532 mg/kg Source: International Uniform Chemical Information Database
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LD50 dermal rabbit	> 5000 mg/kg Source: International Uniform Chemical Information Database
ATE US (oral)	8532 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Not classified
STOT-single exposure : Not classified

STOT-repeated exposure : Not classified



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SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

Silver (7440-22-4)

LOAEL (oral,rat,90 days)	125 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
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Xylene (1330-20-7)

LOAEL (oral,rat,90 days)	150 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPP 82-1 (90-Day Oral Toxicity)
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Methoxy Propyl acetate (108-65-6)

NOAEL (oral,rat,90 days)	≥ 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
NOAEL (dermal,rat/rabbit,90 days)	> 1000 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Aspiration hazard : Not classified

SECTION 12. ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment. Very toxic to aquatic life with long lasting effects.

Silver (7440-22-4)

LC50 - Fish [1]	4.7 µg/l Test organisms (species): Pimephales promelas
LC50 - Fish [2]	89.4 µg/l Test organisms (species): Pimephales promelas

Xylene (1330-20-7)

LC50 - Fish [1]	2.6 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Static renewal, Fresh water, Read-across, Lethal)
EC50 - Crustacea [1]	> 3.4 mg/l Test organisms (species): Ceriodaphnia dubia
ErC50 algae	4.36 mg/l (OECD 201: Alga, Growth Inhibition Test, 73 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
LOEC (chronic)	3.16 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	> 1.3 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '56 d'

Methoxy Propyl acetate (108-65-6)

LC50 - Fish [1]	≥ 100 mg/l Source: SIDS
EC50 - Crustacea [1]	373 mg/l Source: SIDS
ErC50 algae	> 1000 mg/l (OECD 201: Alga, Growth Inhibition Test, 96 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
NOEC (chronic)	≥ 100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	47.5 mg/l Test organisms (species): Oryzias latipes Duration: '14 d'



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SECTION 12. ECOLOGICAL INFORMATION (CONTINUED)

12.2. Persistence and degradability

Silver (7440-22-4)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Xylene (1330-20-7)	
Persistence and degradability	Readily biodegradable in water. Biodegradation in soil.

Methoxy Propyl acetate (108-65-6)	
Persistence and degradability	Readily biodegradable in the soil. Readily biodegradable in water.

12.3. Bioaccumulative potential

Silver (7440-22-4)	
BCF - Fish [1]	70 (30 day(s), Cyprinus carpio, Fresh water, Literature study)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500). Not bioaccumulative.

Xylene (1330-20-7)	
BCF - Fish [1]	7.2 – 25.9 (56 day(s), Oncorhynchus mykiss, Flow-through system, Fresh water, Read-across)
Partition coefficient n-octanol/water (Log Pow)	3.2 (Read-across, 20 °C)
Bioaccumulative potential	Low bioaccumulation potential.

Methoxy Propyl acetate (108-65-6)	
Partition coefficient n-octanol/water (Log Pow)	0.43 Source: International Uniform Chemical Information Database
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Silver (7440-22-4)	
Ecology - soil	No (test)data on mobility of the substance available. Adsorbs into the soil.

Xylene (1330-20-7)	
Surface tension	28.01 – 29.76 mN/m (25 °C)

Xylene (1330-20-7)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.73 (log Koc, Equivalent or similar to OECD 121, Read-across)
Ecology - soil	Low potential for absorption in soil.

Methoxy Propyl acetate (108-65-6)	
Surface tension	29.4 mN/m (20 °C, 100 vol %, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.602 – 1.079 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

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SECTION 13. DISPOSAL CONSIDERATIONS

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Additional information : Flammable vapors may accumulate in the container.

SECTION 14. TRANSPORT INFORMATION

Department of Transportation (DOT)

In accordance with DOT

Transport document description (DOT) : UN1133 Adhesives, 3, III
UN-No.(DOT) : UN1133
Proper Shipping Name (DOT) : Adhesives
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
Hazard labels (DOT) : 3 - Flammable liquid



Dangerous for the environment : Yes
Marine pollutant : Yes



DOT Packaging Non Bulk (49 CFR 173.xxx) : 173
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Special Provisions (49 CFR 172.102) : B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable.
B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.
IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
T2 - 1.5 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

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SECTION 14. TRANSPORT INFORMATION (CONTINUED)

DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Quantity Limitations Passenger aircraft/rail : 60 L
(49 CFR 173.27)
DOT Quantity Limitations Cargo aircraft only (49 : 220 L
CFR 175.75)
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Emergency Response Guide (ERG) Number : 128
Other information : No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 1133 ADHESIVES, 3, III
UN-No. (IMDG) : 1133
ADHESIVES
Class (IMDG) : 3 - Flammable liquids
Packing group (IMDG) : III - substances presenting low danger
Limited quantities (IMDG) : 5 L
Marine pollutant : Yes

**Air transport**

Transport document description (IATA) : UN 1133 Adhesives, 3, III
UN-No. (IATA) : 1133
Proper Shipping Name (IATA) : Adhesives
Class (IATA) : 3 - Flammable Liquids
Packing group (IATA) : III - Low danger



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SECTION 15. REGULATORY INFORMATION

15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Silver	CAS-No. 7440-22-4	50 – 75%
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Silver (7440-22-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

CERCLA RQ 1000 lb

Xylene (1330-20-7)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

Methoxy Propyl acetate (108-65-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag PMN - PMN - indicates a commenced PMN substance.

15.2. International regulations

CANADA

Silver (7440-22-4)

Listed on the Canadian DSL (Domestic Substances List)

Xylene (1330-20-7)

Not listed on the Canadian DSL (Domestic Substances List)/NDSL (Non-Domestic Substances List)
Listed on the Canadian DSL (Domestic Substances List)

Methoxy Propyl acetate (108-65-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Contains no REACH candidate substance

Silver (7440-22-4)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Xylene (1330-20-7)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Methoxy Propyl acetate (108-65-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)



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SECTION 15. REGULATORY INFORMATION (CONTINUED)

National regulations

Silver (7440-22-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Xylene (1330-20-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Methoxy Propyl acetate (108-65-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

15.3. US State regulations

California Proposition 65 -

This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16. OTHER INFORMATION

Full text of H-phrases:

H226	Flammable liquid and vapor
H315	Causes skin irritation
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

GC Electronics believes that the information contained herein is accurate and reliable as of the date of this material safety data sheet, but no representation guarantee or warranty, express or implied, is made as to the accuracy, reliability or completeness of the information. Persons receiving information are encouraged to make their own determination as to the information's suitability and completeness for their particular application. NO INFORMATION CONTAINED HEREIN CONSTITUTES A PRODUCT WARRANTY OF ANY KIND, WHETHER EXPRESS OR IMPLIED; AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED BY GC ELECTRONICS.